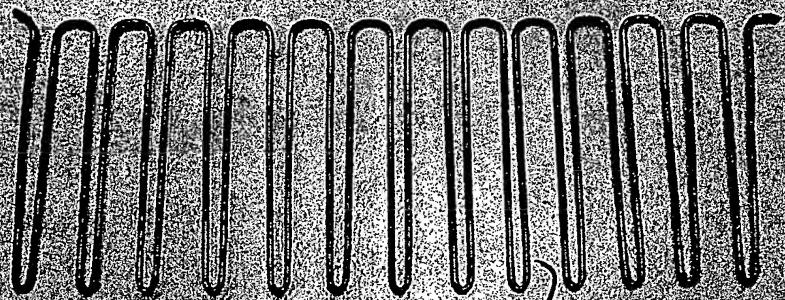


110403
U.S. PTO

Present Invention



Continuous pre-form
strand of invention

Circularly tapered
to allow tight
bends

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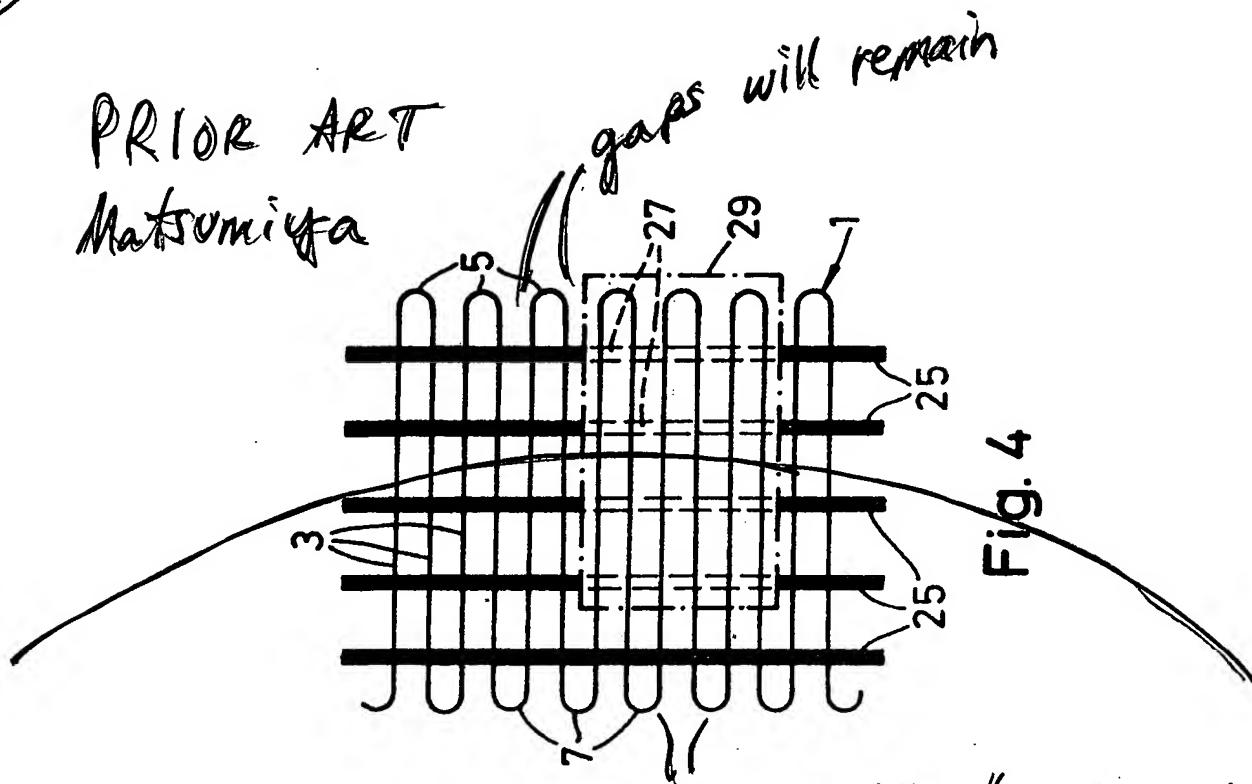
no gaps

tight
bends are
when roll to
along arc

S/N: 10/075,788



PRIOR ART
Matsumiya



bends will touch when
roll formed on arc line
because clips are not
tapered inwardly

fig. 4 off Matsumiya

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